



BEFORE STARTING!!

INSURE FIREARM IS UNLOADED AND CHAMBER IS CLEARED
CAREFULLY READ INSTRUCTIONS BEFORE PROCEEDING
WEAR SAFETY GLASSES TO PREVENT EYE INJURY
BE MINDFUL OF SMALL PARTS AND SPRINGS

BUFFER TUBE INSTALLATION

Please refer to video on our website at:
www.thordsencustoms.com/how-to-videos.htm

SADDLE ASSEMBLY

1. Remove support bar from cover and discard.
(It looks like a comb)

NOTE: Cover fits round tubes between 1.16" and 1.18" diameter. If your tube is smaller than 1.16", place strips of electrical tape in clamping area to increase diameter. (FIG 1A)

2. Slide assembly onto buffer tube. If using a round tube, align seam on top of buffer tube cover with centerline of receiver. (FIG 2)
3. Insert steel spacers into holes in clamping plate. Install with thin edge pointed toward receiver. (FIG 3)
4. Install and tighten 4-40 X 3/8" hex screws with provided wrenches. (FIG 3)
5. Tighten rear mounting screws with provided wrench. (FIG 4)

To view instructional videos for this and other Thordsen Customs products, visit our website at:
<http://www.thordsencustoms.com/how-to-videos.htm>



FIG 1

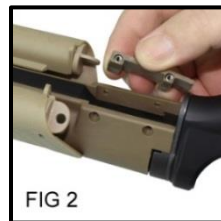


FIG 2



FIG 1A



FIG 3

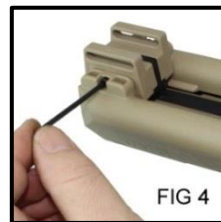


FIG 4

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