



SMITH & WESSON M&P 15-22 RIFLE FRS-15 RIFLE STOCK ADAPTER KIT INSTALLATION INSTRUCTIONS



**INSURE THE FIREARM IS UNLOADED AND CHAMBER IS CLEAR
REMOVE UPPER RECEIVER - WEAR SAFETY GLASSES
CAREFULLY READ INSTRUCTIONS BEFORE PROCEEDING
BE MINDFUL OF SMALL PARTS AND SPRINGS**

DISASSEMBLY

PISTOL GRIP REMOVAL

Remove the pistol grip in direction shown to prevent springs from kinking. Set aside springs, detent pins, and safety selector (FIG 1).



PINNED STOCK REMOVAL

Using the center of the roll pin as a guide, drill through the stock using a 1/16" drill bit (FIG 2).

Using the 1/16" exit hole as a guide, drill from the opposite side with a 1/8" bit until it contacts the back of the roll pin. Push the pin out using a nail or punch. Slide stock off while pulling up on the adjusting lever.



INSTALLATION

BUFFER TUBE COVER INSTALLATION

Slip adapter onto tube until it makes contact with the receiver. Using the holes in the adapter as a guide, drill a 3/32" hole approximately 1/4" deep at each location (FIG 3).



Slip the buffer tube cover onto the rifle. Using a 1/16" allen wrench, drive a mounting screw into each hole about half way (they will form their own threads). Once all 4 screws are started, tighten all screws until they are snug (FIG 4).



STOCK INSTALLATION

Slip stock adapter into stock fin (FIG 5). Install stock in reverse order that pistol grip was removed.



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