

BEFORE STARTING!!

INSURE FIREARM IS UNLOADED

INSURE CHAMBER IS CLEARED

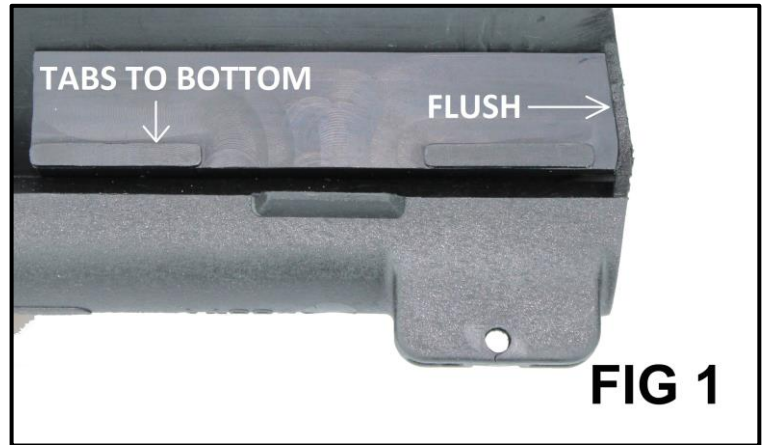
CAREFULLY READ INSTRUCTIONS BEFORE PROCEEDING

WEAR SAFETY GLASSES TO PREVENT EYE INJURY

BE MINDFUL OF SMALL PARTS AND SPRINGS

SADDLE ASSEMBLY

Remove backing tape and attach wedge onto each side of saddle with pointed edge flush to rear and snap tabs to bottom of inner walls. Once in place, press down firmly. Bond will strengthen over time. (FIG 1)



SUPPORT ASSEMBLY

Insert hex nuts into each mounting block as shown in FIG 1 of CAA instructions. Locate spacers over each half of the backing plate indexing tabs. Assemble using two long screws provided with CAA kit. (FIG 2)



FINAL ASSEMBLY

Snap saddle assembly onto lower notches of Buffer Tube Cover. Insert support assembly. Using two remaining short screws, partially install both screws. Once both screws are started, tighten both until snug. Use blue Loctite for permanent assembly.

